Notic of Allowability	Application No.	Applicant(s)	
	09/849,437	NAKAMINAMI ET AL.	
	Examiner	Art Unit	
	Bena Mill r	3714	
The MAILING DATE of this communication ap All claims being allowable, PROSECUTION ON THE MERITS herewith (or previously mailed), a Notice of Allowance (PTOL-8 NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT of the Office or upon petition by the applicant. See 37 CFR 1.3	IS (OR REMAINS) CLOSED in 35) or other appropriate common RIGHTS. This application is se	n this application. If not includ unication will be mailed in due	ded e course. THIS
1. This communication is responsive to			
2. X The allowed claim(s) is/are 2.3,5,6 and 9-12.			
3. The drawings filed on <u>07 May 2001</u> are accepted by the			
Acknowledgment is made of a claim for foreign priority	under 35 U.S.C. § 119(a)-(d)	or (f).	
a) 🛱 All _ b) 🗌 Some* c) 🔲 None of the:			
1. Decrified copies of the priority documents ha	ave been received.	a .	•
2. Certified copies of the priority documents have been received in Application No			
3. Copies of the certified copies of the priority documents have been received in this national stage application from the			
International Bureau (PCT Rule 17.2(a)).			
* Certified copies not received:			
Applicant has THREE MONTHS FROM THE "MAILING DATE noted below. Failure to timely comply will result in ABANDON THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.	E" of this communication to file NMENT of this application.	a reply complying with the re	quirements
5. A SUBSTITUTE OATH OR DECLARATION must be sub INFORMAL PATENT APPLICATION (PTO-152) which g	omitted. Note the attached EXA pives reason(s) why the oath o	AMINER'S AMENDMENT or N r declaration is deficient.	NOTICE OF
6. CORRECTED DRAWINGS (as "replacement sheets") m	nust be submitted.		
(a) ☐ including changes required by the Notice of Draftspe		w (PTO-948) attached	,
1) 🔲 hereto or 2) 🔲 to Paper No./Mail Date			
(b) ☐ including changes required by the attached Examine Paper No./Mail Date		r in the Office action of	·
Identifying indicia such as the application number (see 37 CFR each sheet. Replacement sheet(s) should be labeled as such in	t 1.84(c)) should be written on the the header according to 37 CF	ne drawings in the front (not the	e back) of
7. DEPOSIT OF and/or INFORMATION about the department attached Examiner's comment regarding REQUIREMEN	posit of BIOLOGICAL MATE	ERIAL must be submitted. I	Note the
Attachment(s)	c 🗀		
1. Notice of References Cited (PTO-892)		formal Patent Application (PTC	O-152)
2. Notice of Draftperson's Patent Drawing Review (PTO-948	Paper No./	ummary (PTO-413), /Mail Date	
 Information Disclosure Statements (PTO-1449 or PTO/SE Paper No./Mail Date <u>5/27/03</u> 	3/08), 7. ⊠ Examiner's	Amendment/Comment	
4. Examiner's Comment Regarding Requirement for Deposit	8. X Examiner's	Statement of Reasons for Allo	wance
of Biological Material	9. 🗌 Other	<u>_</u> .	
	B	era B. Mo	

Application/Control Number: 09/849,437

Art Unit: 3714

EXAMINER'S AMENDMENT

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Mr. Randolph Smith on 01/24/05.

The application has been amended as follows:

In the abstract, line 13, the phrase "A chip" has been deleted.

In the abstract, lines 14-22 has been deleted.

The following is an examiner's statement of reasons for allowance: The prior art, Rollier, teaches a fixed bed, at least one tool post, a headstock, a headstock base, the headstock and the headstock base are attached to each other and the prior art, Rollier and Romi or Frank et al suggests a chip collecting opening in the fixed bed. However, the prior art fails to teach the chip collecting opening "being open when said headstock is positioned in the workpiece machining position and being closed when said headstock is positioned in the workpiece loading and unloading position".

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Bena Miller whose telephone number is 571.272.4427. The examiner can normally be reached on Monday-Friday.

The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

> Examiner Art Unit 3714

bbm January 21, 2005